

Test Report No. 6196175

Date : 21-Apr-2025

Page 1 of 15

Client : Proterial Thai Enamel Wire Co.,Ltd
171 Moo 12, Bangna-Trad Rd.,
Tambol Bangwua, Amphur Bangpakong Chachoengsao 24180 Thailand

The following sample(s) was/were submitted and identified by client as:

Sample Name : Polyester imide overcoated with self-lubrican polyamide-imide
Part No. : KMK-20EM
Client Reference : KMK-20E
Information
Country of Origin : Thailand

The following sample(s) was/were identified by SGS as:

SGS Sample No. : 6530077
Sample Condition : As per attached photograph.
Quantity Submitted : 1 roll
Sample Receiving Date : 9-Apr-2025
Testing Period : 09-Apr-2025 to 21-Apr-2025

Signed for and on behalf of
SGS (Thailand) Ltd.



Anchalee Wunnaphuek
Acting - RSTS Lab Manager

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5897888

Test Report No.

6196175

Date : 21-Apr-2025

Page 2 of 15

Test Requested

: In accordance with the ELV Directive 2000/53/EC and its amendment directives.
Selected test (s) as requested by client.

Test Method

- : (1) IEC 62321-5 edition 1.0 : 2013 for Lead content, Analyzed by ICP-OES.
(2) IEC 62321-5 edition 1.0 : 2013 for Cadmium content, Analyzed by ICP-OES.
(3) IEC 62321-4 , edition 1.1 : 2017 for Mercury Content, Analyzed by ICP-OES.
(4) IEC 62321-7-1 edition 1.0 : 2015 for Hexavalent Chromium Content, Analyzed by UV/Vis Spectrometry.
(5) IEC 62321-6 edition 1.0 : 2015 for PBBs/PBDEs content, Analyzed by GC/MS.
(6) IEC 62321-9:2021 for Hexabromocyclododecane content, Analysis was performed by GC-MS.
(7) With reference to EN 17681-1 : 2022. Analyzed by LC/MS. Follow Global SOP : RSTS-CHEM-219-1
(8) Asbestos - EPA 600/R-93/116

Test Results

: Please refer to next page.

CONCLUSION

Base on the performed tests on submitted sample(s), the test results of Cadmium (Cd), Lead (Pb), Mercury (Hg), Hexavalent chromium (Cr-VI) comply with the limits as set by the Article 4 (2) of ELV Directive 2000/53/EC where the decision rules based on simple acceptance which the probability of false accept may be as high as 50% in case the results is exactly on the tolerance limit.

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5897888

Test Report No. 6196175

Date : 21-Apr-2025

Page 3 of 15

TEST RESULTS

Test results by chemical method (Unit: mg/kg)

Test Item (s):	Method (Refer to)	Result (1)	MDL	ELV Limit
Lead (Pb)	(1)	n.d.	2	1000
Cadmium (Cd)	(2)	n.d.	2	100
Mercury (Hg)	(3)	n.d.	2	1000
Hexavalent Chromium (CrVI) by boiling water extraction # (Unit : ug/cm2)	(4)	n.d.	0.10	-

Test Part Description

Result (1) metal with plating

Note :

(a) mg/kg = ppm ; 0.1wt% = 1000 ppm

(b) ug/cm2 = microgram/centremeter square

(c) n.d. = Not Detected

(d) MDL = Method Detection Limit

(e) # = a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 ug/cm2. The sample coating is considered to contain CrVI

b. The sample is negative for CrVI if CrVI is n.d. (concentration less than 0.10 ug/cm2). The coating is considered a non-CrVI based coating

c. The result between 0.10 ug/cm2 and 0.13 ug/cm2 is considered to be inconclusive - unavoidable coating variations may influence the determination

(f) "-" = Not regulated

(g) For corrosion protection coatings on metals: Information on storage conditions and production date of the tested sample is unavailable and thus results of Cr(VI) represent status of the sample at the time of testing represent status of the sample at the time of testing.

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5897888

Test Report No. 6196175

Date : 21-Apr-2025

Page 4 of 15

TEST RESULTS

Test results by chemical method (Unit: mg/kg)

Test Item (s):	Method (Refer to)	Result (1)	MDL	ELV Limit
Polybrominated biphenyls (PBB)	(5)*	n.d.	-	-
Monobromobiphenyl		n.d.	5	-
Dibromobiphenyl		n.d.	5	-
Tribromobiphenyl		n.d.	5	-
Tetrabromobiphenyl		n.d.	5	-
Pentabromobiphenyl		n.d.	5	-
Hexabromobiphenyl		n.d.	5	-
Heptabromobiphenyl		n.d.	5	-
Octabromobiphenyl		n.d.	5	-
Nonabromobiphenyl		n.d.	5	-
Decabromobiphenyl		n.d.	5	-

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5897888

Test Report No. 6196175

Date : 21-Apr-2025

Page 5 of 15

TEST RESULTS

Test results by chemical method (Unit: mg/kg)

Test Item (s):	Method (Refer to)	Result (1)	MDL	ELV Limit
Polybrominated diphenyl ethers (PBDE)	(5)*	n.d.	-	-
Monobromodiphenyl ether		n.d.	5	-
Dibromodiphenyl ether		n.d.	5	-
Tribromodiphenyl ether		n.d.	5	-
Tetrabromodiphenyl ether		n.d.	5	-
Pentabromodiphenyl ether		n.d.	5	-
Hexabromodiphenyl ether		n.d.	5	-
Heptabromodiphenyl ether		n.d.	5	-
Octabromodiphenyl ether		n.d.	5	-
Nonabromodiphenyl ether		n.d.	5	-
Decabromodiphenyl ether		n.d.	5	-

Test Part Description

Result (1) metal with plating

Note :

(a) mg/kg = ppm ; 0.1 wt% = 1000 ppm

(b) n.d. = Not Detected

(c) MDL = Method Detection Limit

(d) "-" = Not regulated

(e) Test done on client submitted sample

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5897388

Test Report No. 6196175

Date : 21-Apr-2025

Page 6 of 15

TEST RESULTS

Hexabromocyclododecane (HBCDD)

Test Method : With reference to IEC 62321-9:2021. Analysis was performed by GC/MS.

Test Item (s): (Method refer to 6) **	Unit	MDL	Result (1)
Hexabromocyclododecane (HBCDD)	mg/kg	20	n.d.

Note :

- (a) mg/kg = ppm ; 0.1 wt% = 1000 ppm
- (b) n.d. = Not Detected
- (c) MDL = Method Detection Limit
- (d) Result (1) metal with plating
- (e) Test done on client submitted sample

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5897888

Test Report No. 6196175

Date : 21-Apr-2025

Page 7 of 15

TEST RESULTS

Perfluorooctane Sulfonates (PFOS)

Method: With reference to EN 17681-1 : 2022. Analyzed by LC/MS.

Test Item (s): (Method refer to 7)**	CAS No.	MDL (mg/kg)	Result (1) (mg/kg)
Perfluorooctane sulfonates (PFOS)^	1763-23-1	1	n.d.
N-ethylperfluoro-1-octanesul fonamide (EtFOSA)	4151-50-2	1	n.d.
N-methylperfluoro-1-octanesul fonamide (MeFOSA)	31506-32-8	1	n.d.
2-(N-ethylperfluoro-1-octanesul fonamido) - ethanol (EtFOSE)	1691-99-2	1	n.d.
2-(N-methylperfluoro-1-octanesul fonamido) - ethanol (MeFOSE)	24448-09-7	1	n.d.
Perfluorooctane Sulfonamide (PFOSA)	754-91-6	1	n.d.

Test Part Description

Result (1) metal with plating

Note :

(a) mg/kg = ppm

(b) n.d. = Not Detected

(c) MDL = Method Detection Limit

(d) Test done on client submitted sample

(e) Test method as specified by client's request.

(f) ^ PFOS refer to its salts/derivative including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), PFOS-Na (CAS No.: 402147-0), PFOS-NH₄ (CAS No.: 29081-56-9), PFOS-NH₂(C₂H₄OH)₂ (CAS No.: 70225-14-8), PFOS-N(C₂H₅)₄ (CAS No.: 56773-42-3), PFOS-N(C₁₀H₂₁)₂(CH₃)₂ (CAS No.: 251099-16-8) and POSF (CAS No.: 307-35-7)

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5897888

Test Report No. 6196175

Date : 21-Apr-2025

Page 8 of 15

TEST RESULTS

Asbestos

Test Method : With reference to EPA 600/R-93/116 method. Analysis was performed by SM and PLM.

Test Item (s): (Method refer to 8)****	Cas No.	Result (1)
Asbestos	-	-
- Anthophyllite	77536-67-5	Negative
- Actinolite	77536-66-4	Negative
- Amosite	12172-73-5	Negative
- Tremolite	77536-68-6	Negative
- Chrysotile	12001-29-5	Negative
- Crocidolite	12001-28-4	Negative

Note :

(a) Negative = Undetectable / Positive = Detectable

(b) Result (1) metal with plating

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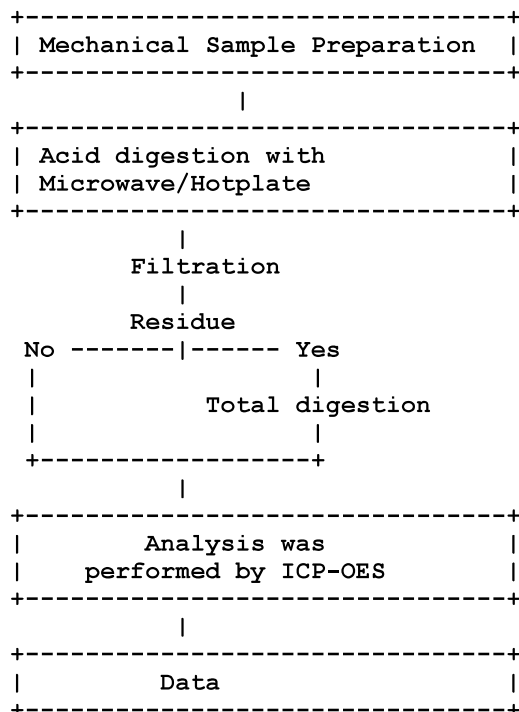
Test Report No. 6196175

Date : 21-Apr-2025

Page 9 of 15

Flow chart of Pb,Cd,Hg Testing

(Test method : IEC 62321)



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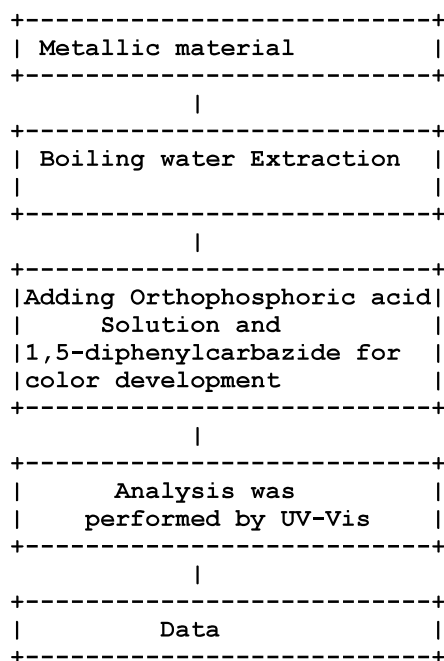
Test Report No. 6196175

Date : 21-Apr-2025

Page 10 of 15

Flow chart of Hexavalent Chromium Testing

(Test method : IEC 62321)



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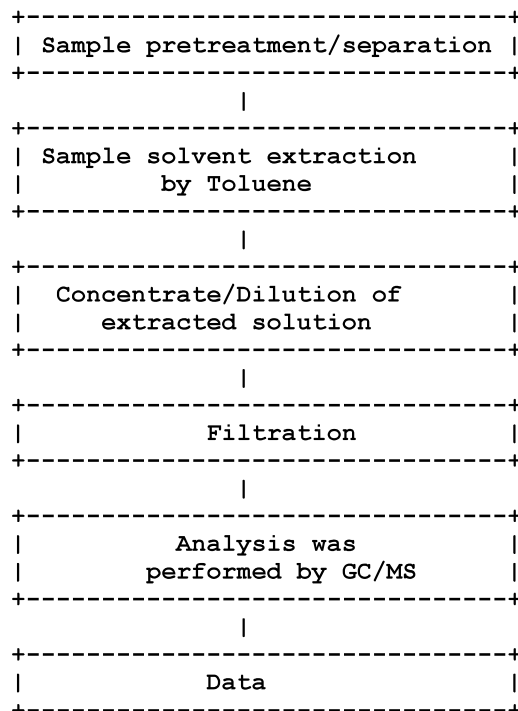
Test Report No. 6196175

Date : 21-Apr-2025

Page 11 of 15

Flow chart of PBBs, PBDEs Testing

(Test method : IEC 62321)



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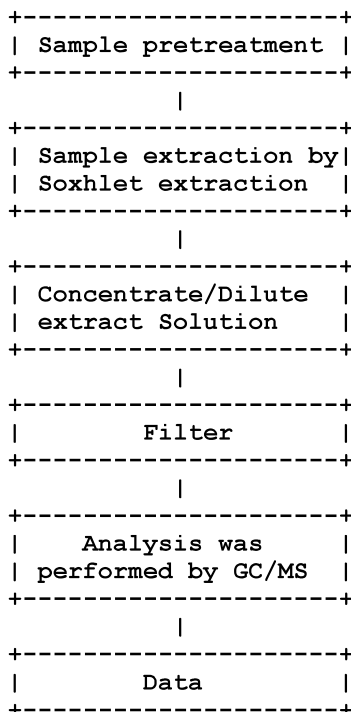
Test Report No.

6196175

Date : 21-Apr-2025

Page 12 of 15

Flow chart of HBCDD Analysis



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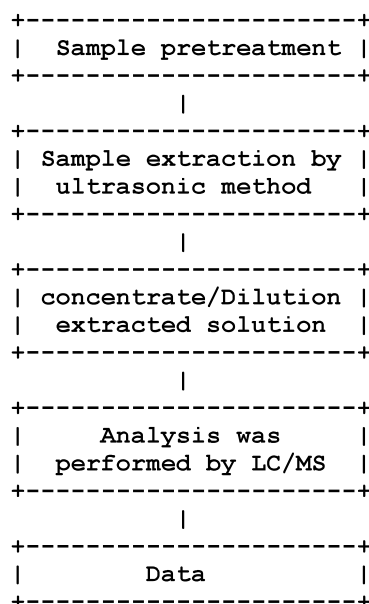
Test Report No.

6196175

Date : 21-Apr-2025

Page 13 of 15

Flow chart of PFOS Analysis



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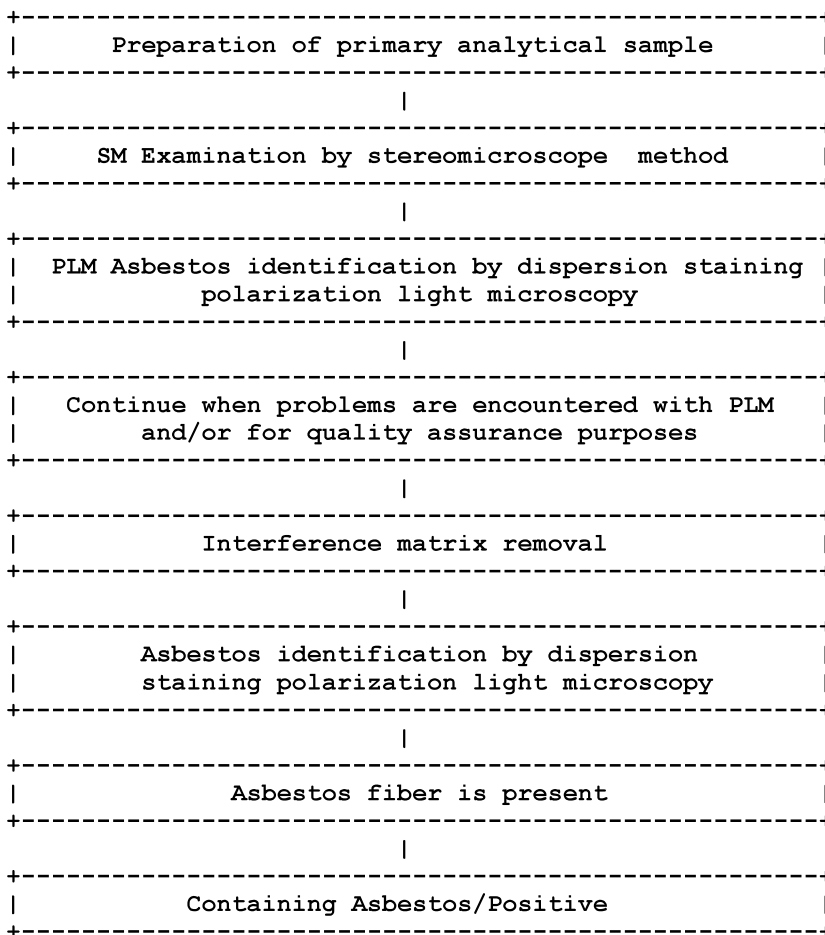
Test Report No.

6196175

Date : 21-Apr-2025

Page 14 of 15

Analysis flow chart for determination of Asbestos



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5897888

Test Report No. 6196175

Date : 21-Apr-2025

Page 15 of 15

SAMPLE/ATTACHMENT PICTURE



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